



Original model	SP 55 S2i		SP 55 Si		SP 55 S		4 Hp (8112A / 8124A)	
	Model period		Model period		Model period		Model period	
Ref:	Part #		Part #		Part #		Part #	
	12V	24V	12V	24V	12V	24V	12V	24V
28. Complete electric motor assembly	4 0101 12 / 4 0101 24							
27. Nut for solenoid cover	6 8807							
26. Solenoid cover	4 2026							
25. Complete solenoid kit	4 0131 12 / 4 0131 24				4 0130 12 / 4 0130 24			
24. Solenoid	(12V) 41472123 / 41471243 (24V)							
23. Internal wiring loom	6 1226B				6 1226			
22. Electronic control box	6 1232i				6 1229			
21. Solenoid bracket kit	4 0135							
20. Shear pin for electric motor shaft	4 2050							
19. Gasket	6 1061							
18. Electric motor	N/A							
17. Brush springs for electric motor (kit)	4 0170 12* / 4 0170 24*							
16. Brushes for electric motor (kit)	4 0180 12* / 4 0180 24*							
15. Oil container with holder	N/A				20 0300			
14. Oil hose with hose clamps	N/A				20 0400			
13. Complete motor bracket	4 0501				4 0500			
12. O-ring seals in motor bracket	N/A				4 2340			
11. Complete gearleg	4 0602							
10. Gearleg bolt	6 1080							
9. Drive shaft seal	N/A				7 1350			
8. Propeller shaft seal	N/A				6 1350			
7. Gaskets	4 0610							
6. Oil drain screw with gasket	N/A				6 1220			
5. Zinc anode	7 1190				6 1180			
4. Locknut	4 1260							
3. Propeller washer	7 1181							
2. Propeller drive pin	6 1241							
1. Propeller	7 1261		7 1260				7 1250	
Other comments:								
* Please provide thruster serial number when ordering brushes and brush springs.								