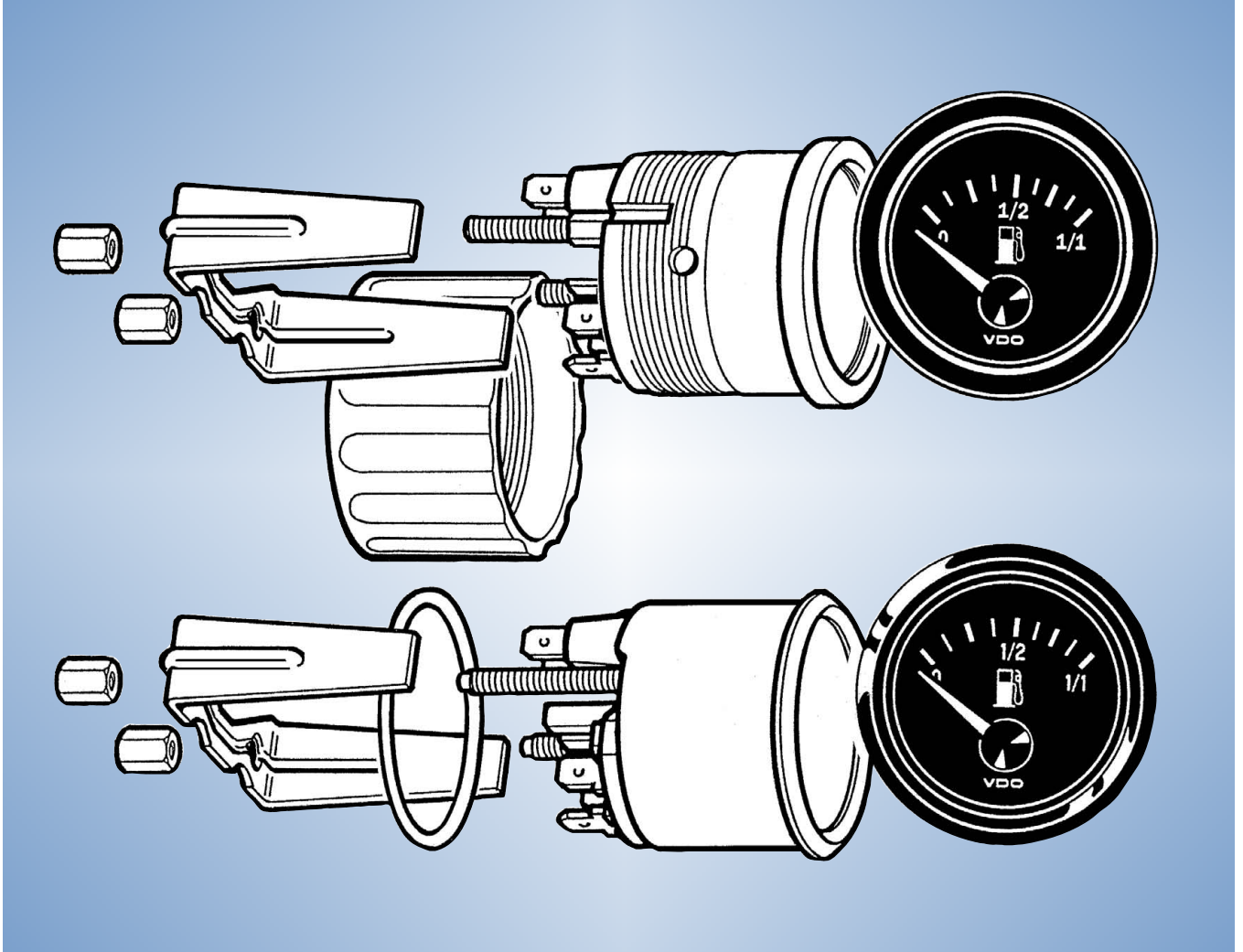


# VDO cockpit vision / international

## Instruments



[www.siemensvdo.com](http://www.siemensvdo.com)

## Technical Product Manual

### 19. Pyrometer

Exhaust-gas Temperature Measuring System (dia. 52 mm)  
(only for VDO cockpit international)

#### Contents

#### Page

19.1 General informations	19 -2
19.2 Technical data (indicator unit)	19 -3
19.3 Technical data (temperature sensor, connecting cable, threaded bushing)	19 -4
19.4 Temperature sensor	19 -5
19.5 Wiring diagram	19 -7
19.6 Dropping resistor for 24 V	19 -8
19.7 Systems survey	19 -9

#### Installation instructions

999-165-026: VDO cockpit international

see file 'Installation Instructions (MA)'.

## 19. Pyrometer

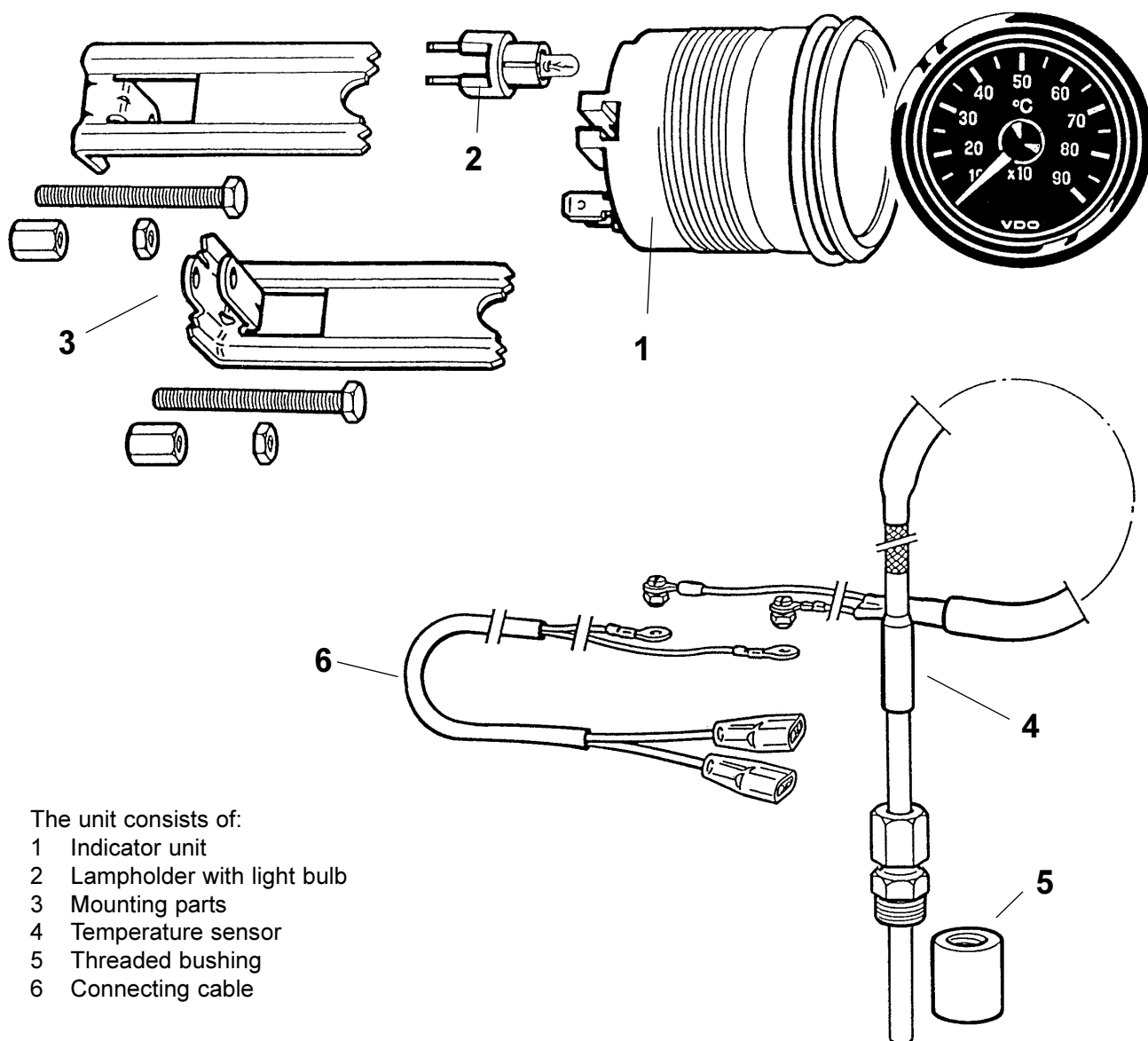
### Exhaust-gas Temperature Measuring System (dia. 52 mm) (only for VDO cockpit international)

#### 19.1 General Informations

The exhaust-gas temperature measuring system has been designed for landbound vehicles (with the exception of motorcycles) or stationary systems only.

The pyrometer serves to monitor accurately the temperature in the elbow flange of the exhaust pipe and indicates eventual thermal overload of the engine.

A temperature sensor installed in the exhaust pipe measures the exhaust temperature and transmits the data (100°C to 900°C) to an analog indicator unit (turning magnet ratio measuring movement, pointer deflection up to 320°: designation of function see tachometer, dia. 52 mm).



The unit consists of:

- 1 Indicator unit
- 2 Lampholder with light bulb
- 3 Mounting parts
- 4 Temperature sensor
- 5 Threaded bushing
- 6 Connecting cable

### 19. Pyrometer

Exhaust-gas Temperature Measuring System (dia. 52 mm)  
(only for VDO cockpit international)

#### 19.2 Technical Data (Indicator Unit)

##### Temperature gauge, electronic

(Instrument separate not available. Only as set.)

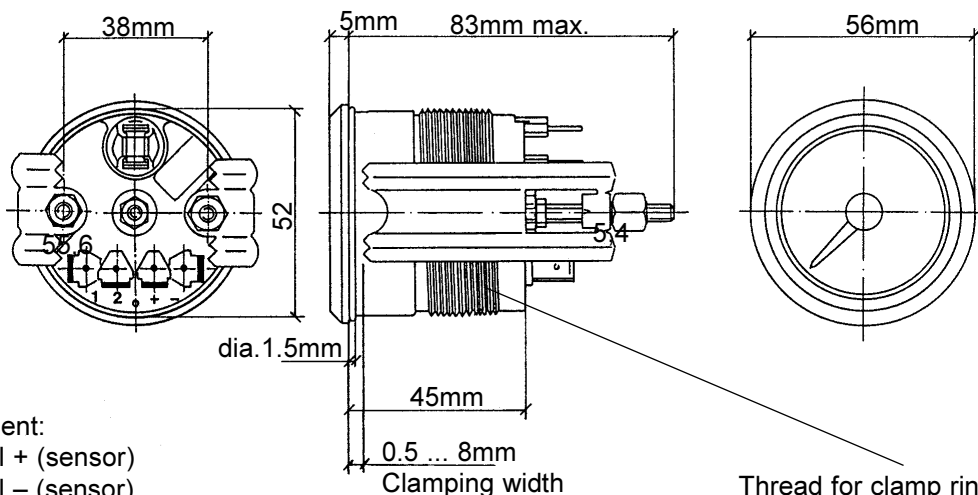
Operating voltage:	10.8 ... 16 V
Movement:	System Ke ( $\rightarrow$ 320°C)
Current consumption:	< 100 mA (without illumination)
Operating temperature:	- 20°C ... + 70°C
Storage temperature:	- 30°C ... + 85°C
Illumination:	1 light bulb 12 V, 2 W
Protection:	IP64 DIN 40050 from the front
Connections:	reverse-polarity protection
Vibration resistance:	max. 1g eff., 25 ... 500 Hz, duration 8 h, f: 1 octave/min.
Nominal position:	NL 0 to NL 90, DIN 16257

VDO cockpit international

dia. 52 mm Floodlight



Mounting hole: dia. 53mm



Pin assignment:

Pin 1: Signal + (sensor)

Pin 2: Signal - (sensor)

Pin +: + 12 V, terminal 15

Pin -: Ground, terminal 31

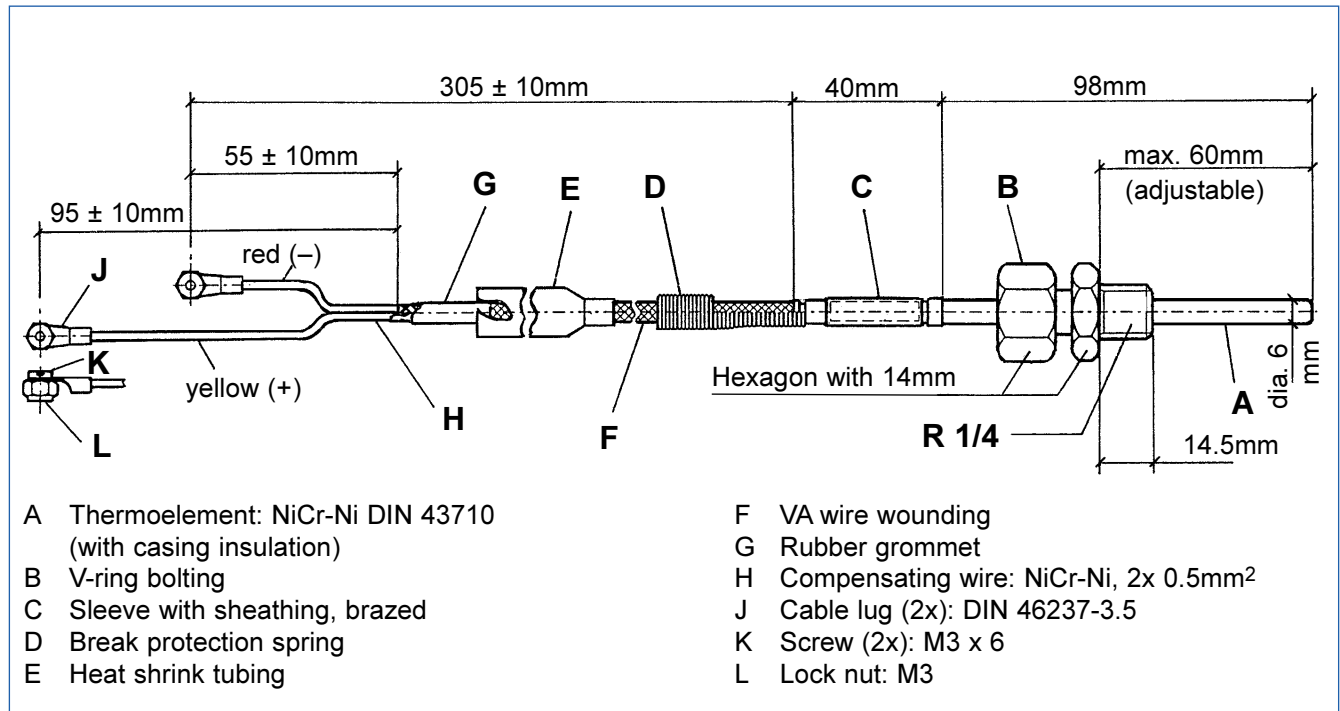
Thread for clamp ring (option)  
(clamping width:  
0,5 ... 12 or 12 ... 23mm)

### 19. Pyrometer

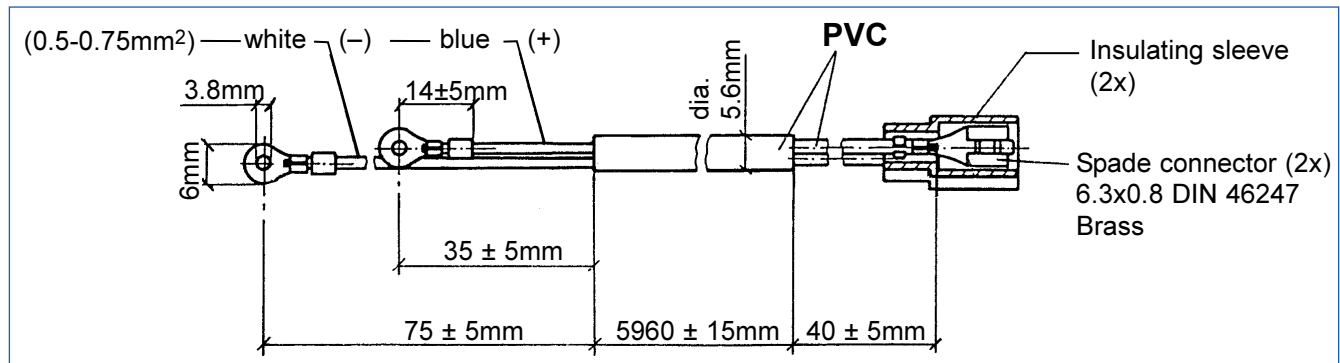
Exhaust-gas Temperature Measuring System (dia. 52 mm)  
(only for VDO cockpit international)

#### 19.3 Technical Data (Temperature Sensor, Connecting Cable, Threaded Bushing)

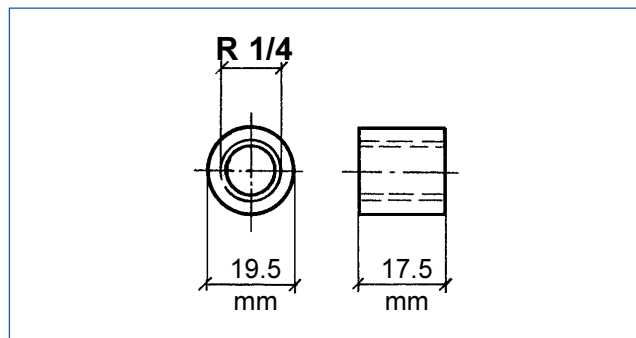
**Temperature sensor** 2pole (insulated return)



#### Connecting cable



#### Threaded bushing (steel)



### 19. Pyrometer

**Exhaust-gas Temperature Measuring System (dia. 52 mm)  
(only for VDO cockpit international)**

#### 19.4 Temperature Sensor

The temperature sensor needed to operate the pyrometer is supplied with threaded bushing and connecting cable.

Install the temperature sensor in the exhaust pipe near the elbow flange.  
Mounting hole: dia. 10 mm.

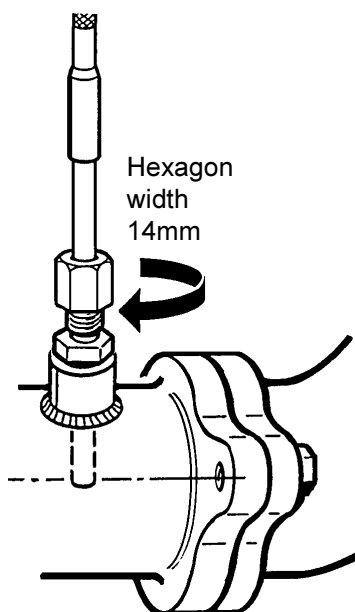
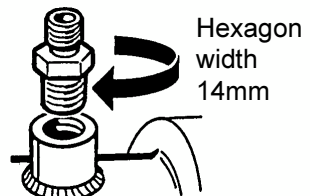
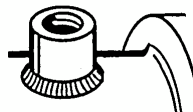
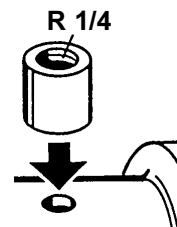
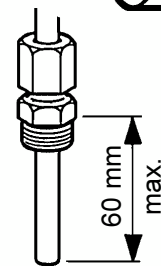
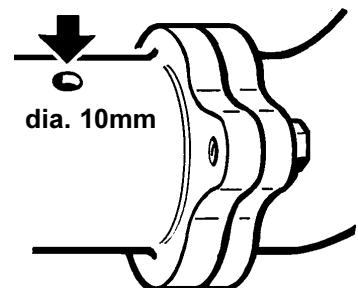
Mount the threaded bushing centrally and weld on.



The weld must form a tight seal.  
Always follow the safety instructions and advice of the welding equipment manufacturer.



Adjustment depth up to the middle of exhaust pipe (max. 60 mm).

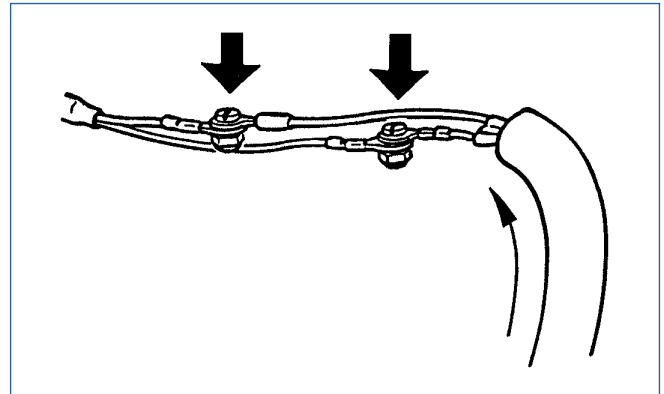


### 19. Pyrometer

Exhaust-gas Temperature Measuring System (dia. 52 mm)  
(only for VDO cockpit international)

#### 19.4 Temperature Sensor

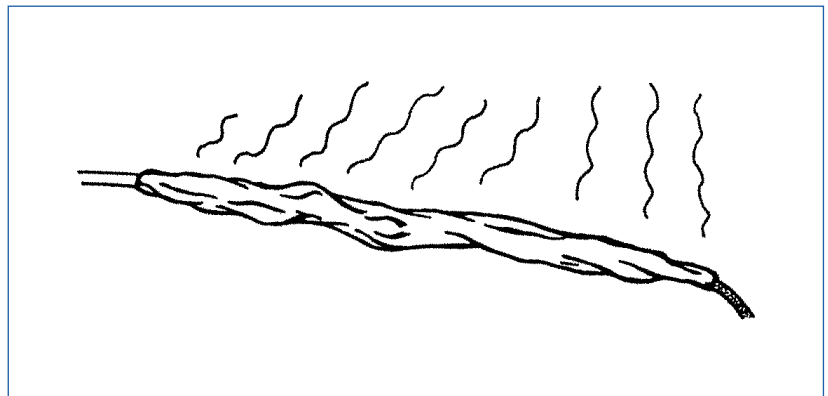
Connect the white cable of the temperature sensor with the red cable of the connecting cable and the yellow cable of the temperature sensor with the blue cable of the connecting cable.



Slide the heat shrink tubing over the cable connections and then heat with a hot-air fan over the entire length until it shrinks.



Always follow the safety advice of the hot-air fan manufacturer.

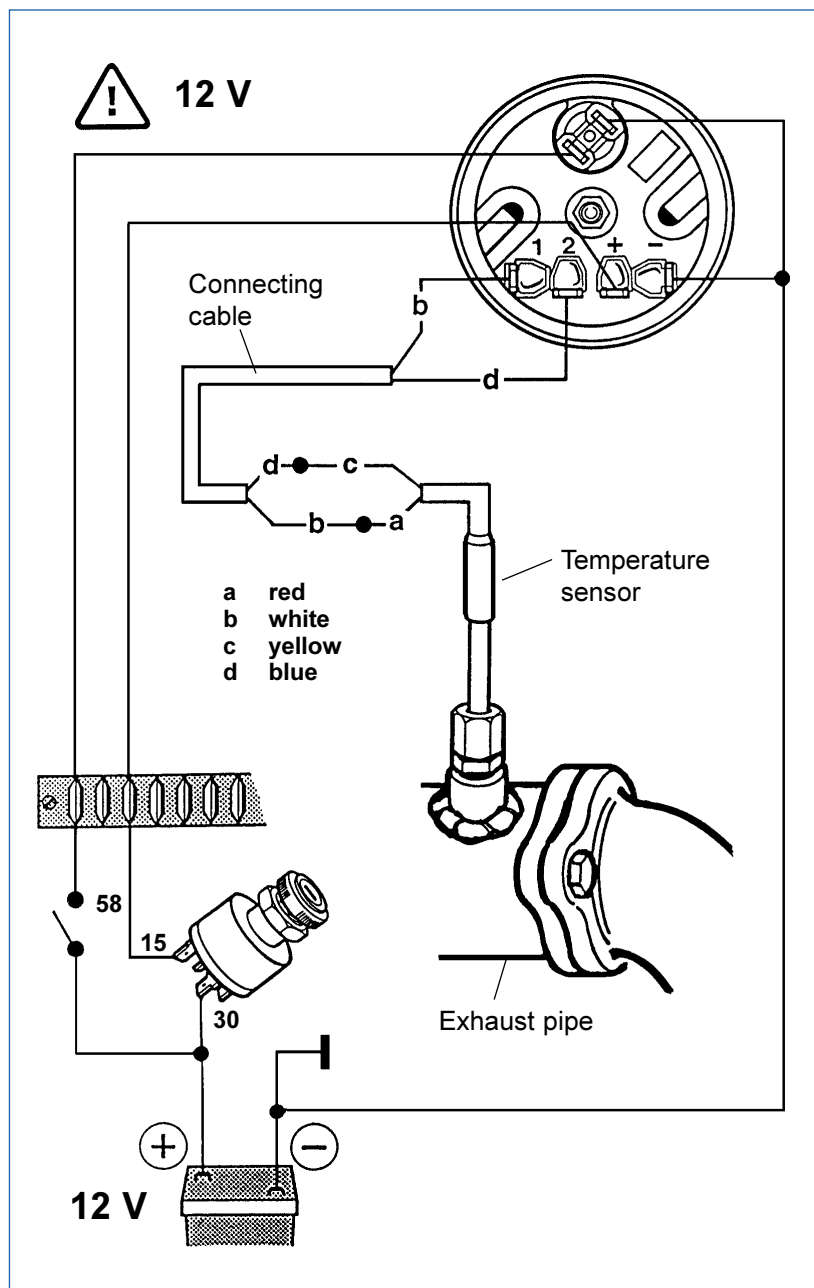


Do not shorten the connecting cable (measuring lead).

## 19. Pyrometer

Exhaust-gas Temperature Measuring System (dia. 52 mm)  
(only for VDO cockpit international)

### 19.5 Wiring Diagram



Do not shorten the connecting cable (measuring lead).



### 19. Pyrometer

Exhaust-gas Temperature Measuring System (dia. 52 mm)  
(only for VDO cockpit international)

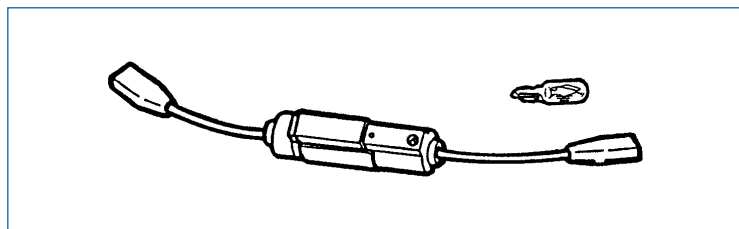
#### 19.6 Dropping Resistor For 24 V

The electronic exterior temperature indicating instrument (rated voltage 12 V) can also be used with a rated voltage of 24 V if an external dropping resistor (option) is installed in the plus wire (terminal 15). In this case the operating voltage can be 21 V to 32 V.



Replace 12 V light bulb by a 24 V light bulb.

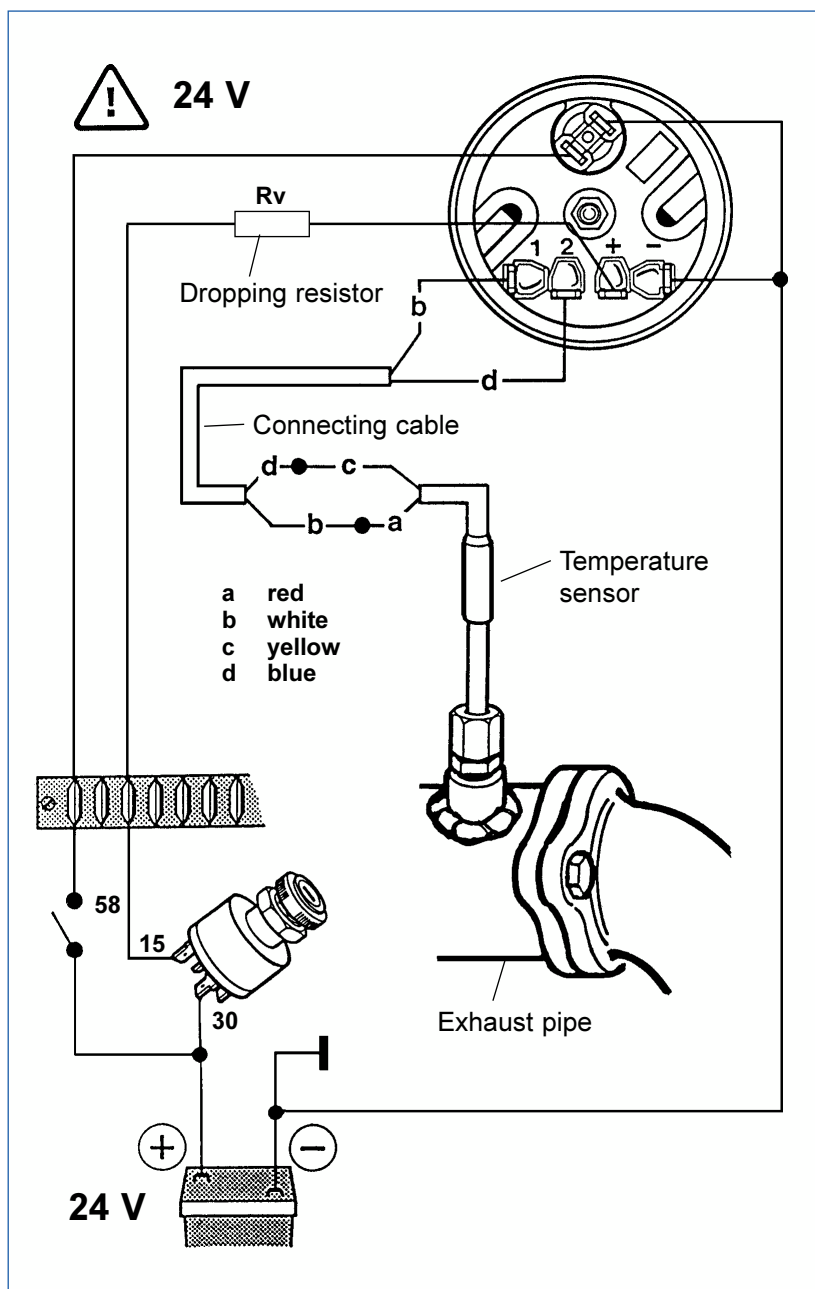
The dropping resistor is supplied with a 24 V 2 W light bulb.  
Part No.: 800-005-027G



#### Wiring diagram



Do not shorten the connecting cable (measuring lead).



## 19. Pyrometer

Exhaust-gas Temperature Measuring System (dia. 52 mm)  
(only for VDO cockpit international)

### 19.7 Systems Survey

VDO cockpit international (Floodlight) dia. 52 mm

Part No. 397-015-...

Dial		Special feature	Part No.
Range	Imprint		
100°C ... 900°C	10 ... 90 x10 °C	12 V	<b>003C</b>