



manual onboard I



IPC upgrade kit (for SP 30 S)

Upgrades your existing Sidepower thruster (1998 or newer) to include the latest safety functions.



SLEIPNER MOTOR AS

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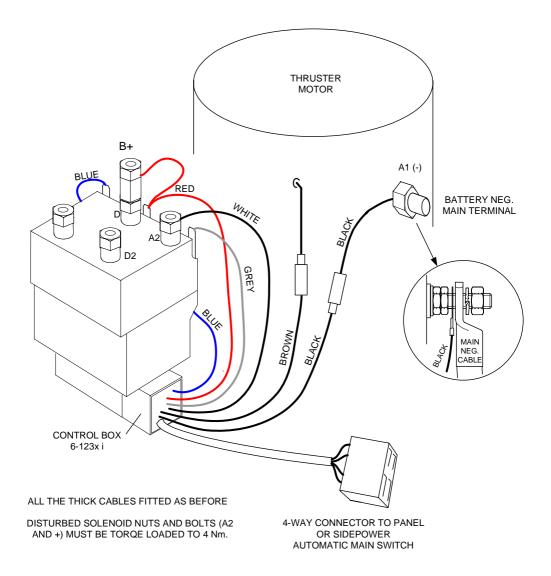
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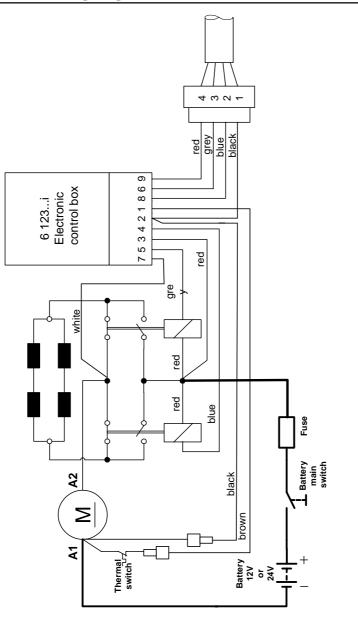
- 1 pcs. Control box (6 123...i)
- 1 pcs. Wiring loom (6 1200B)
- 1 pcs. Negative terminal / black cable (R8)

Upgrade procedure (refer to drawing on next page)

12	Check that the connections are in accordance to the drawing on the next page.
1	Connect the brown wire with the 1 way contact in the wiring loom, to the 1 way contact coming from the electric motor (overtemperature function).
0	Connect the black wire with the 1 way contact in the wiring loom, to the 1 way contact comming from A1 terminal.
9	Loosen A2 cable and install new white cable with circular cable shoe, between the spring washer and A2 cable. Torque = 4 Nm.
8	Connect blue, grey and red wires to the solnoid in accordance to the drawing on the next page. Torque for the nut on $B+ = 4$ Nm.
7	Install the new control box (6 123i) with the new wiring loom (6 1200B) on the existing holding bracket.
6	Install the (R8) negative cable (included in kit) on the A1 terminal (battery negative) torque = 10 Nm. CAUTION: Do not overtighten!
5	Remove existing wiring loom and control box.
4	Disconnect the 1 way connector on the thin wire coming out of the electric motor (overtemperature function).
3	Disconnect the thin wire connections on the solenoid (red, blue and grey).
2	Disconnect the 4 way connector on the existing wiring loom (internal thruster wiring loom).
1	Disconnect thruster batteries by disconnecting the mainswitch(es).



Wiring diagram with IPC control box





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